

7.7 Stage-wise Wastage

S.No	Process Description	Wastage invisible	Wastage Visible
1	Yarn Warping / Sizing	1.50%	-
2	Yarn Twisting / Doubling	1.00%	-
3	Weaving	3.00%	-
4	Bleaching / Dying	8.50%	-
5	Stitching	-	3.00%
6	Cutting	-	3.00%
	TOTAL	14.00%	6.00%

Notes:

- a) If sheering process is used, add another 20% wastage.

THIS SHEET IS FOR REFERENCE ONLY